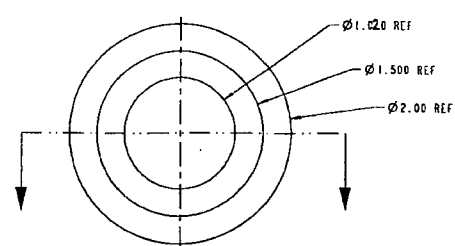
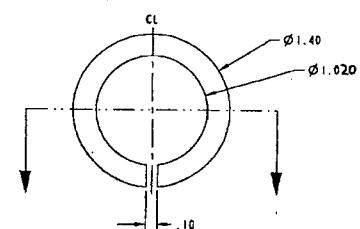
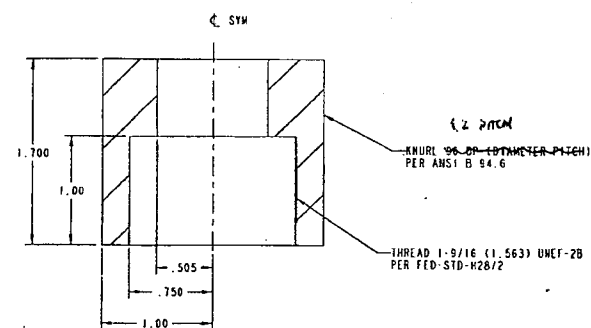
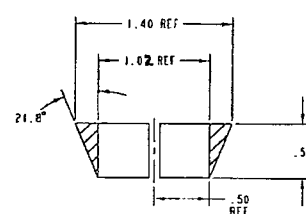


SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 9000

RELEASED
 24 DEC 20



1 29 CLAMP BUSHING
 MATL: 6061-T6, 00-A-200/B
 SCALE 2.000
 JLM 27

1 -293 EXTENSION TUBE ADJUSTMENT FITTING
 MATL: 7075-T6511, 00-A-200/11
 SCALE 2.000
 JLM

PREMIER AVIATION, INC.
 2000 Aviation Parkway, Grand Prairie, Texas 75052
 SIZE: 0001 (REV) NO. 0000 RD
 D OSUV8 B67-43001
 SCALE: 1:1 1/4" = 1" 3B OF 4.5

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:54 AM
User: Julie Lecoq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP BUSHING

Job Number: 40060

Part Number: PB6743001291

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

ml 08/07/07

(16)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BR 08-07-07

(16)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/07/07 (16)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *PAO R*

PC 4/7/7

(16)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/08

Job Completion



ln 08-07-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:53 AM
Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CLAMP BUSHING
Job Number	: 40060		
Estimate Number	: 12072		
P.O. Number	:	Part Number	: PB6743001291
This Issue	: 25/06/2008 S.O. No. :	Drawing Number	: B6743001 PAGE 37
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 04/07/2008
Checked & Approved By	: <u>J40 08.06.25</u>	Qty:	15. Um: Each
Comment	: Est. A 05.08.26 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R1500	6061-T6 Round Bar 1.5"
-----	--------------	------------------------



Comment: Qty.: 0.1074 f(s)/Unit Total: 0.5371 f(s)
6061-T6 Round Bar 1.5"
Material: 6061-T6 Bar Ø1.500 (QQ-A-200/8 or QQ-A-225/8)
(M6061T6R1.500)
Folio Rev: AA Dwg Rev: A
Identify for B67-43001-291
Batch: mmf 08/06/23

(16)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL
Turn as per Folio FA 551 & Dwg B67-43001

mmf 08/06/23

(16)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mmf 08/06/23

(16)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE
Mill slot as per Dwg B67-43001

mmf 08/07/06

(16)

5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mmf / mmf / mmf 08/07/06

(16)